#### Pinot Bianco/Weissburgunder

Falkenstein is located at 650 meters above sea level on a sunny hill near the village of Naturno, in the lower Venosta valley, 12 kilometres from the town of Merano in Alto Adige. Falkenstein was born in 1995 when Bernadette and Franz Pratzner decide to abandon the cultivation of apples to devote themselves to the cultivation of vines, producing their first 600 bottles a short time later.

Known best for their white wines, Sauvignon, Riesling, Pinot Bianco and Gewurztraminer, Riesling is the flagship wine of the estate. They also make a small amount of uber elegant Pinot Noir. Overall the wines are rich and structured, with remarkable acidity and texture. The wines show perfectly in their youth while also lending to long term aging. Leading Italian and international journalists and critics consider their Riesling one of the very best produced south of the Alps and highly applaud their other offerings.



Winery Location: Naturno, Alto Adige, Italy

Name of Wine: Name of the grape

**Grape(s):** 100% Pinot Bianco

Designation: Alto Adige Val Venosta Pinot Bianco DOC

**Vineyard Sources:** This wine is sourced from family vines located in Val Venosta

Vineyard Size: 3 hectares, 600-900m above sea level

Age of Vines: Oldest vines up to 30 years

**Soil:** Sandy and dry soils (glacial moraines), rich in minerals (gneiss, slate, granite, mica and quartz)

Skin Maceration Time: None

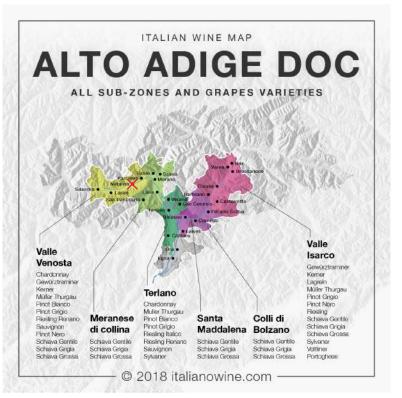
#### Fermentation & Aging:

Fermentation takes place in 10-40HL acacia casks and then ages on the lees for 10 months in these casks with battonage weekly until month 5, then it's done monthly . The wine then spends another year in bottle before release

Annual Production: 15,000

Additional Technical Information: Filtration agents? Light filtration during bottling

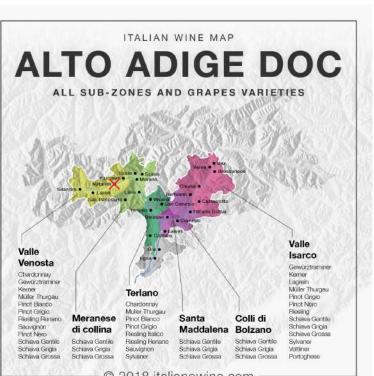
Stabilization agents? None Yeast utilized - wild yeast



### Weissburgunder Phileo

Falkenstein is located at 650 meters above sea level on a sunny hill near the village of Naturno, in the lower Venosta valley, 12 kilometres from the town of Merano in Alto Adige. Falkenstein was born in 1995 when Bernadette and Franz Pratzner decide to abandon the cultivation of apples to devote themselves to the cultivation of vines, producing their first 600 bottles a short time later.

Known best for their white wines, Sauvignon, Riesling, Pinot Bianco and Gewurztraminer, Riesling is the flagship wine of the estate. They also make a small amount of uber elegant Pinot Noir. Overall the wines are rich and structured, with remarkable acidity and texture. The wines show perfectly in their youth while also lending to long term aging. Leading Italian and international journalists and critics consider their Riesling one of the very best produced south of the Alps and highly applaud their other offerings.



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Winery Location: Naturno, Alto Adige, Italy

**Name of Wine:** German for Pinot Blanc + Phileo (short for Philomena), a homage to the mother of winemaker & owner Franz Pratzner

Grape(s): 100% Pinot Blanc

**Designation:** Alto Adige Val Venosta Pinot Blanc DOC

**Vineyard Sources:** This wine is sourced from family vines located in Val Venosta

Vineyard Size: 0.4 hectares, 650m above sea level

Age of Vines: Oldest vines up to 30 years

**Soil:** Sandy and dry soils (glacial moraines), rich in minerals (gneiss, slate, granite, mica and quartz)

Skin Maceration Time: None

#### Fermentation & Aging:

Spontaneous fermentation in barrique followed by aging in a combination of one year inbarrique & stainless steel for 5 months. The wine then spends another 31 months in bottle

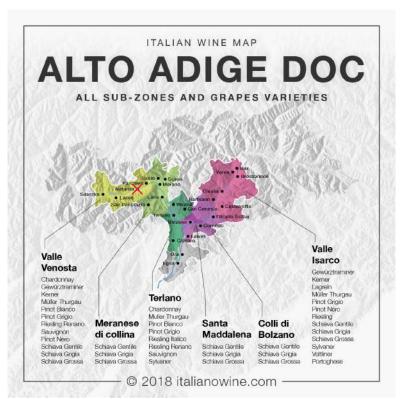
Annual Production: 2,000

Additional Technical Information: Filtration agents? Light filtration during bottling Stabilization agents? None Yeast utilized - Wild yeast

### Sauvignon

Falkenstein is located at 650 meters above sea level on a sunny hill near the village of Naturno, in the lower Venosta valley, 12 kilometres from the town of Merano in Alto Adige. Falkenstein was born in 1995 when Bernadette and Franz Pratzner decide to abandon the cultivation of apples to devote themselves to the cultivation of vines, producing their first 600 bottles a short time later.

Known best for their white wines, Sauvignon, Riesling, Pinot Bianco and Gewurztraminer, Riesling is the flagship wine of the estate. They also make a small amount of uber elegant Pinot Noir. Overall the wines are rich and structured, with remarkable acidity and texture. The wines show perfectly in their youth while also lending to long term aging. Leading Italian and international journalists and critics consider their Riesling one of the very best produced south of the Alps and highly applaud their other offerings.





Winery Location: Naturno, Alto Adige, Italy

Name of Wine: Name of the grape

Grape(s): 100% Sauvignon Blanc

Designation: Alto Adige Val Venosta Sauvignon DOC

**Vineyard Sources:** This wine is sourced from family vines located in Val Venosta

Vineyard Size: 1.5 hectares, 600-700m above sea level

Age of Vines: Oldest vines up to 25 years

**Soil:** Sandy and dry soils (glacial moraines), rich in minerals (gneiss, slate, granite, mica and quartz)

Skin Maceration Time: None

#### Fermentation & Aging:

Fermentation takes place in 10-40HL acacia casks and then ages on the lees for 10 months in these casks with battonage weekly for the first 5 months, then monthly. The wine then spends another year in bottle before release.

Annual Production: 7,000

**Additional Technical Information:** 

Filtration agents? Light filtration during bottling Stabilization agents? None Yeast utilized -wild yeast

## Riesling

Falkenstein is located at 650 meters above sea level on a sunny hill near the village of Naturno, in the lower Venosta valley, 12 kilometres from the town of Merano in Alto Adige. Falkenstein was born in 1995 when Bernadette and Franz Pratzner decide to abandon the cultivation of apples to devote themselves to the cultivation of vines, producing their first 600 bottles a short time later.

Known best for their white wines, Sauvignon, Riesling, Pinot Bianco and Gewurztraminer, Riesling is the flagship wine of the estate. They also make a small amount of uber elegant Pinot Noir. Overall the wines are rich and structured, with remarkable acidity and texture. The wines show perfectly in their youth while also lending to long term aging. Leading Italian and international journalists and critics consider their Riesling one of the very best produced south of the Alps and highly applaud their other offerings.





Winery Location: Naturno, Alto Adige, Italy

Name of Wine: Name of the grape

Grape(s): 100% Riesling

Designation: Alto Adige Val Venosta Riesling DOC

**Vineyard Sources:** This wine is sourced from family vines located in Val Venosta

Vineyard Size: 6 hectares, 600-900m above sea level

Age of Vines: Oldest vines up to 35 years

**Soil:** Sandy and dry soils (glacial moraines), rich in minerals (gneiss, slate, granite, mica and quartz)

Skin Maceration Time: none

#### Fermentation & Aging:

Fermentation takes place in 10-40HL acacia barrels then ages on the lees for 10 months in these casks with battonage weekly for the first 5 months, then monthly. The wine then spends another year in bottle before release.

Annual Production: 45,000

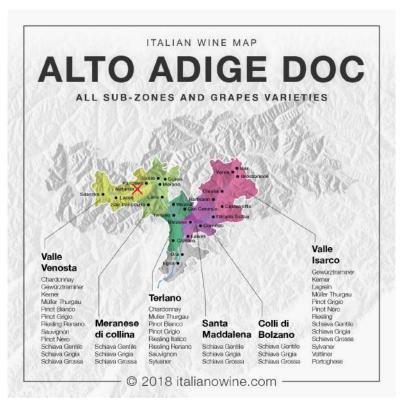
Additional Technical Information:

Filtration agents? Light filtration during bottling Stabilization agents? None Yeast utilized - wild yeast

## **Riesling Alte Rebe**

Falkenstein is located at 650 meters above sea level on a sunny hill near the village of Naturno, in the lower Venosta valley, 12 kilometres from the town of Merano in Alto Adige. Falkenstein was born in 1995 when Bernadette and Franz Pratzner decide to abandon the cultivation of apples to devote themselves to the cultivation of vines, producing their first 600 bottles a short time later.

Known best for their white wines, Sauvignon, Riesling, Pinot Bianco and Gewurztraminer, Riesling is the flagship wine of the estate. They also make a small amount of uber elegant Pinot Noir. Overall the wines are rich and structured, with remarkable acidity and texture. The wines show perfectly in their youth while also lending to long term aging. Leading Italian and international journalists and critics consider their Riesling one of the very best produced south of the Alps and highly applaud their other offerings.





Winery Location: Naturno, Alto Adige, Italy

**Name of Wine:** Name of the grape + Old Vines (Alte Rebe)

Grape(s): 100% Riesling

Designation: Alto Adige Val Venosta Riesling DOC

**Vineyard Sources:** This wine is sourced from family vines located in Val Venosta

Vineyard Size: 0.4 hectares, 650m above sea level

Age of Vines: Oldest vines up to 30 years

**Soil:**Sandy and dry soils (glacial moraines); with a strong slate vein

Skin Maceration Time: None

Fermentation & Aging:

Spontaneous fermentation takes place in 10 HL acacia barrels with battonage weekly for the first 5 months, then monthly. The wine then spends another 5 months in stainless steel and one year in bottle before release.

Annual Production: 1,000

Additional Technical Information: Filtration agents? Light filtration during bottling Stabilization agents? None Yeast utilized - wild yeasts

### Pinot Nero/Blauburgunder

Falkenstein is located at 650 meters above sea level on a sunny hill near the village of Naturno, in the lower Venosta valley, 12 kilometres from the town of Merano in Alto Adige. Falkenstein was born in 1995 when Bernadette and Franz Pratzner decide to abandon the cultivation of apples to devote themselves to the cultivation of vines, producing their first 600 bottles a short time later.

Known best for their white wines, Sauvignon, Riesling, Pinot Bianco and Gewurztraminer, Riesling is the flagship wine of the estate. They also make a small amount of uber elegant Pinot Noir. Overall the wines are rich and structured, with remarkable acidity and texture. The wines show perfectly in their youth while also lending to long term aging. Leading Italian and international journalists and critics consider their Riesling one of the very best produced south of the Alps and highly applaud their other offerings.





Winery Location: Naturno, Alto Adige, Italy

Name of Wine: Name of the grape

Grape(s): 100% Pinot Nero

Designation: Alto Adige Val Venosta Pinot Nero DOC

**Vineyard Sources:** This wine is sourced from family vines located in Val Venosta

Vineyard Size: 2 hectares, 600-700m above sea level

Age of Vines: Oldest vines up to 35 years

**Soil:** Sandy and dry soils (glacial moraines), rich in minerals (gneiss, slate, granite, mica and quartz)

Skin Maceration Time: 3-4 weeks

#### Fermentation & Aging:

Following harvest, the grapes are left in large oak vats for 3-4 weeks as they are continuously mixed and macerated by hand. Next the wine is transferred to French oak barrique, the wine completes malolactic and remains on the lees for 12 months. Following the barrel aging the wine is racked to stainless steel for approx. 7 months. Once bottled, the wine sees another year in cellar.

Annual Production: 6,000

Additional Technical Information: Filtration agents? No filtration Stabilization agents? None Yeast utilized - wild yeast